Designation: D 287 – 92 (Reapproved 2000)^{€1}

Standard Test Method for API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method)¹

This standard is issued under the fixed designation D 287; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense. This test method has been adopted for use by government agencies to replace Method 401 of Federal Test Method Standard No. 791b.

 ϵ^1 Note—Editorial corrections were made throughout in April 2000.

1. Scope

1.1 This test method covers the determination by means of a glass hydrometer of the API gravity of crude petroleum and petroleum products normally handled as liquids and having a Reid vapor pressure (Test Method D 323) of 26 psi (180 kPa) or less. Gravities are determined at 60°F (15.56°C), or converted to values at 60°F, by means of standard tables. These tables are not applicable to nonhydrocarbons or essentially pure hydrocarbons such as the aromatics.

Note 1—The international version of this test method is described in Practice D 1298.

- 1.2 Values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are provided for information purposes only.
- 1.3 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use. For specific hazard statements, see 8.3.

2. Referenced Documents

- 2.1 ASTM Standards:
- D 323 Test Method for Vapor Pressure of Petroleum Products (Reid Method)²
- D 1250 Guide for Petroleum Measurement Tables²
- D 1298 Practice for Density, Relative Density (Specific Gravity), or API Gravity of Crude Petroleum and Liquid Petroleum Products by Hydrometer Method²
- E 1 Specification for ASTM Thermometers³
- E 100 Specification for ASTM Hydrometers³

2.2 IP Standards:⁴

Specifications for IP Standard Thermometers IP Specifications for Petroleum Hydrometers

3. Terminology

- 3.1 Definitions:
- 3.1.1 *API gravity*—a special function of relative density (specific gravity) 60/60°F (15.56/15.56°C), represented by:

API gravity,
$$deg = (141.5/sp gr 60/60°F) - 131.5$$
 (1)

No statement of reference temperature is required, since 60°F is included in the definition.

4. Summary of Test Method

- 4.1 This test method is based on the principle that the gravity of a liquid varies directly with the depth of immersion of a body floating in it. The floating body, which is graduated by API gravity units in this method, is called an API hydrometer.
- 4.2 The API gravity is read by observing the freely floating API hydrometer and noting the graduation nearest to the apparent intersection of the horizontal plane surface of the liquid with the vertical scale of the hydrometer, after temperature equilibrium has been reached. The temperature of the sample is read from a separate accurate ASTM thermometer in the sample or from the thermometer which is an integral part of the hydrometer (thermohydrometer).

5. Significance and Use

- 5.1 Accurate determination of the gravity of petroleum and its products is necessary for the conversion of measured volumes to volumes at the standard temperature of 60°F (15.56°C).
- 5.2 Gravity is a factor governing the quality of crude oils. However, the gravity of a petroleum product is an uncertain indication of its quality. Correlated with other properties,

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² Annual Book of ASTM Standards, Vol 05.01.

³ Annual Book of ASTM Standards, Vol 14.03.

⁴ Available from the Institute of Petroleum, 61 New Cavendish St., London WIM, 8AR, England.

gravity can be used to give approximate hydrocarbon composition and heat of combustion.

6. Apparatus

- 6.1 *Hydrometers*, of glass, graduated in degrees API as listed in Table 1 and conforming to Specification E 100, or the IP Specifications for Petroleum Hydrometers.
- 6.2 Thermometers, having a range from 5 to + 215°F and conforming to the requirements for Thermometer 12F as prescribed in Specification E 1 or Thermometer 64F of the Specifications for IP Standard Thermometers. A thermometer is not required if a thermohydrometer is employed.

Note 2—The ASTM Gravity Thermometer 12F has $0.5^{\circ}F$ subdivisions and allowable $\pm 0.25^{\circ}F$ scale error. The thermometers incorporated in thermohydrometers have $2^{\circ}F$ subdivisions and allowable $\pm 1^{\circ}F$ scale error.

6.3 Hydrometer Cylinders, of metal, clear glass, or plastic. For convenience in pouring, the cylinder may have a lip on the rim. The inside diameter of the cylinder shall be at least 25 mm greater than the outside diameter of the hydrometer used in it. The height of the cylinder shall be such that the length of the column of sample it contains is greater by at least 25 mm than the portion of the hydrometer which is immersed beneath the surface of the sample. For field testing, a sampling thief of suitable dimensions may be used.

7. Temperature of Test

7.1 The gravity determined by the hydrometer method is most accurate at or near the standard temperature of 60° F (15.56°C). Use this or any other temperature between 0 and 195°F (–18 and + 90°C) for the test, so far as it is consistent with the type of sample and necessary limiting conditions shown in Table 2.

8. Procedure

- 8.1 For referee testing, use the long plain form of hydrometer (1H to 10H). For field testing, use the thermohydrometer.
- 8.2 Adjust the temperature of the sample in accordance with Table 2. For field testing, test temperatures other than those listed in Table 2 may be used. The hydrometer cylinder shall be approximately the same temperature as the sample to be tested.
- 8.3 Transfer the sample into the clean hydrometer cylinder without splashing, so as to avoid the formation of air bubbles and to reduce to a minimum the evaporation of the lower boiling constituents of the more volatile samples. (Warning—Extremely flammable. Vapors may cause flash fire.) For the more volatile samples, transfer to the hydrometer cylinder by siphoning. (Warning—Do not start the siphon by mouth.) Use a rubber aspirator bulb. Remove any air bubbles formed, after

TABLE 1 Available Hydrometers Scaled, Degrees API

Designation	Туре	API Range, deg		Scale	
Designation		Series Total	Each Unit	Division	Error
1H to 10H	long plain	-1 to 101	12	0.1	0.1
21H to 40H	short plain	0 to 101	6	0.1	0.2
51H to 60H	thermo	-1 to 101	12	0.1	0.1
71H to 74H	thermo	-1 to 41	12	0.1	0.1
Α	thermo	15 to 51	8		

A Eight-degree range thermohydrometers are available.

they have collected on the surface of the sample, by touching them with a piece of clean filter paper before inserting the hydrometer. For field testing, make the gravity measurement directly in the sampling thief. Place the cylinder containing the sample in a vertical position in a location free from air currents. Take precautions to prevent the temperature of the sample from changing appreciably during the time necessary to complete the test. During this period, the temperature of the surrounding medium should not change more than 5°F (2°C).

8.4 Lower the hydrometer gently into the sample and, when it has settled, depress it about two scale divisions into the liquid and then release it; keep the rest of the stem dry, as unnecessary liquid on the stem changes the effective weight of the instrument, and so affects the reading obtained. With samples of low viscosity, a slight spin imparted to the instrument on releasing assists in bringing it to rest, floating freely away from the walls of the hydrometer cylinder. Allow sufficient time for the hydrometer to become completely stationary and for all air bubbles to come to the surface. This is particularly necessary in the case of the more viscous samples.

8.5 When the hydrometer has come to rest, floating freely, and the temperature of the sample is constant to 0.2°F (0.1°C), read the hydrometer to the nearest scale division. The correct reading is that point on the hydrometer scale at which the surface of the liquid cuts the scale. Determine this point by placing the eye slightly below the level of the liquid and slowly raising it until the surface, first seen as a distorted ellipse, appears to become a straight line cutting the hydrometer scale.

8.6 To make a reading with nontransparent liquids, observe the point on the hydrometer scale to which the sample rises above its main surface, placing the eye slightly above the plane surface of the liquid. This reading requires a correction. Determine this correction for the particular hydrometer in use by observing the height above the main surface of the liquid to which the sample rises on the hydrometer scale when the hydrometer in question is immersed in a transparent liquid having a surface tension similar to that of a sample under test.

8.7 Observe the temperature of the sample to the nearest $0.25^{\circ}F$ ($0.1^{\circ}C$) immediately before and after the observation of the gravity, the liquid in the cylinder being thoroughly but cautiously stirred with the thermometer (Note 3), and the whole of the mercury thread being immersed. Should these temperature readings differ by more than $1^{\circ}F$ ($0.5^{\circ}C$), repeat the temperature and gravity observations when the temperature of the sample has become more stable. Record the mean of the thermometer reading before and after the final hydrometer reading, to the nearest $1^{\circ}F$, as the temperature of the test.

Note 3—When thermohydrometers are used, stir the sample by carefully raising and lowering the hydrometer. It is satisfactory in this case to read the thermometer scale after the hydrometer reading has been observed. Read the thermometer to the nearest $1^{\circ}F$ (0.5°C).

9. Calculation

- 9.1 When gravities have been observed on opaque liquids using the procedure given in 8.6, subtract the correction from the hydrometer reading observed.
- 9.2 Correct all hydrometer readings to 60°F (15.56°C), using Tables 5A or Tables 5B of Guide D 1250.

TABLE 2 Limiting Conditions and Testing Temperatures

Sample Type	Gravity Limits	Initial Boiling Point Limits	Other Limits	Test Temperature	
Highly volatile	lighter than 70° API			Cool to 35°F (2°C) or lower in original closed container.	
Moderately volatile	heavier than 70° API	below 250°F (120°C)		Cool to 65°F (18°C) or lower in original closed container.	
Moderately volatile and viscous	heavier than 70° API	below 250°F (120°C)	Viscosity too high at 65°F (18°C)	Heat to minimum temperature for sufficient fluidity.	
Nonvolatile	heavier than 70° API	above 250°F (120°C)		Any temperature between 0 and 195°F (-18 and 90°C) as convenient.	
Mixtures of nonpetroleum prod- ucts or essentially pure hy- drocarbons				60 ± 0.25 °F (15.56 ± 0.1°C)	

10. Report

10.1 Report the corrected hydrometer reading as degrees API (°API) or as API Gravity.

11. Precision and Bias

- 11.1 The precision of this test method as obtained by statistical examination of interlaboratory test results is as follows:
- 11.1.1 Repeatability—The difference between successive test results obtained by the same operator with the same apparatus under constant operating conditions on identical test material, would in the long run, in the normal and correct operation of the test method, exceed 0.2° API only in one case in twenty.

11.1.2 *Reproducibility*—The difference between two single and independent results, obtained by different operators, working in different laboratories on identical test material, would in the long run, in the normal and correct operation of the test method, exceed 0.5° API only in one case in twenty.

Note 4—The precision for this method was not obtained in accordance with RR:D02-1007. 3

Note 5—This precision statement applies only to measurements made at temperatures differing from 60°F (15.56°C) by less than 18°F (10°C).

11.2 Bias—Bias for this method has not been determined.

12. Keywords

12.1 API gravity; crude petroleum; hydrometer; thermohydrometer; thermometer

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