Standard Specification for Copper Powder for Use in Antifouling Paints¹

This standard is issued under the fixed designation D 964; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

 ϵ^{1} Note—Keywords were added editorially in May 1996.

1. Scope

1.1 This specification covers copper powder for use in antifouling paints.

2. Referenced Documents

- 2.1 ASTM Standards:
- D 185 Test Methods for Coarse Particles in Pigments, Pastes, and Paints²
- D 283 Test Methods for Chemical Analysis of Cuprous Oxide and Copper Pigments²

3. Composition

3.1 The pigment shall consist essentially of finely divided copper metal and shall conform to the following requirements:

Copper, min, % 99

Coarse particles, max, %

1.0

4. Sampling

4.1 Two samples shall be taken at random from different packages from each lot, batch, day's pack, or other unit of production in a shipment. When no markings distinguishing between units of production appear, samples shall be taken from different packages in the ratio of two samples for each 10 000 lb (5000 kg), except that for shipments of less than 10 000 lb two samples shall be taken. At the option of the purchaser, the samples may be tested separately or after blending in equal quantities the samples from the same production unit to form a composite sample.

5. Test Methods

- 5.1 Tests shall be conducted in accordance with the following ASTM test methods:
 - 5.1.1 Copper—Test Methods D 283.
 - 5.1.2 Coarse Particles—Test Methods D 185.

6. Keywords

6.1 antifouling paint; copper pigment; copper powder; cuprous oxide

The American Society for Testing and Materials takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, 100 Barr Harbor Drive, West Conshohocken, PA 19428.

This standard is copyrighted by ASTM, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (http://www.astm.org).

¹ This specification is under the jurisdiction of ASTM Committee D-1 on Paint and Related Coatings, Materials, and Applications, and is the direct responsibility of Subcommittee D01.31 on Pigment Specifications.

Current edition approved Aug. 31, 1965. Published October 1965. Originally published as D 964 – 48. Last previous edition D 964 – 55.

² Annual Book of ASTM Standards, Vol 06.03.